



Fleet-wide, GIS-based analysis of CCS retrofit opportunity

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2010 NETL CO₂ Capture Technology Meeting

September 15th, 2010



Agenda

- **Introduction**
- **Phase I Review**
 - Methodology
 - GIS Examples
 - Metrics
 - Analyses
- **Phase II Overview**
 - Statement of Work Review
 - Comparison to Ph I

Introduction

- **The Rationale**

- Develop a database and Geographic Information Systems (GIS) analysis to model the cost and assist in the assessment of the feasibility of retrofitting/refurbishing existing coal-fired power plants
- Define sample populations of coal-fired power plants as candidates for potential:
 - Retrofit with CO₂ capture technology
- Use the NETL study, *Carbon Dioxide Capture from Existing Coal-Fired Power Plants*, (Conesville Study) as a foundation in terms of cost and layout

Introduction (cont)

- **Phase I**

- Conducted from July 2008 – September 2009
- Published in January 2010
 - *Coal-Fired Power Plants in the United States: Examination of the Costs of Retrofitting with CO₂ Capture Technology and the Potential for Improvements in Efficiency*
- *Primary results of the analysis were cost curves of additional LCOE and cost of capture to retrofit the existing fleet*

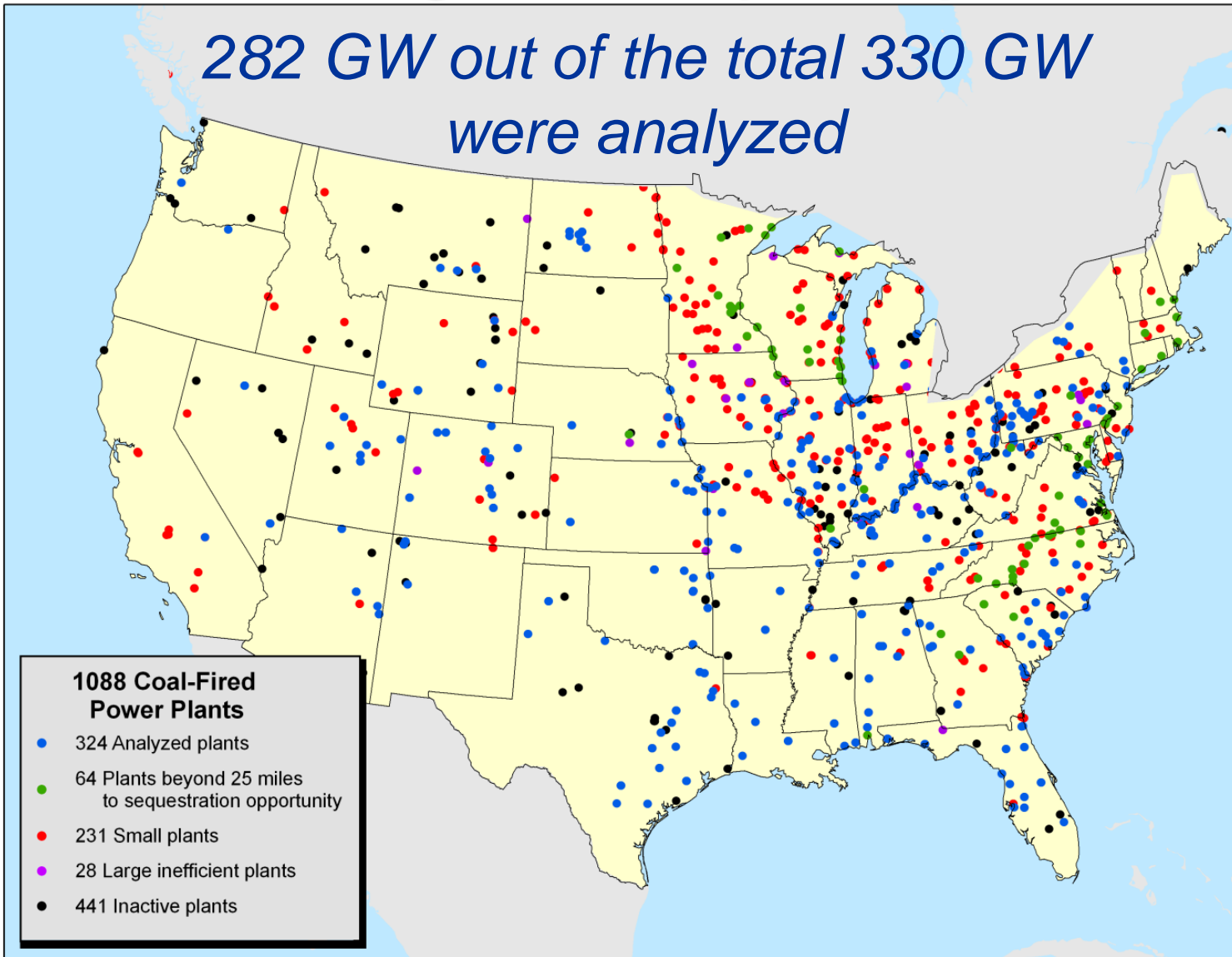
- **Phase II**

- Period of Performance from July 2010 – April 2011
- Will refine sample population and methodology

- **Phases I and II performed by Enegis, LLC**

Defining the Sample Population

*282 GW out of the total 330 GW
were analyzed*

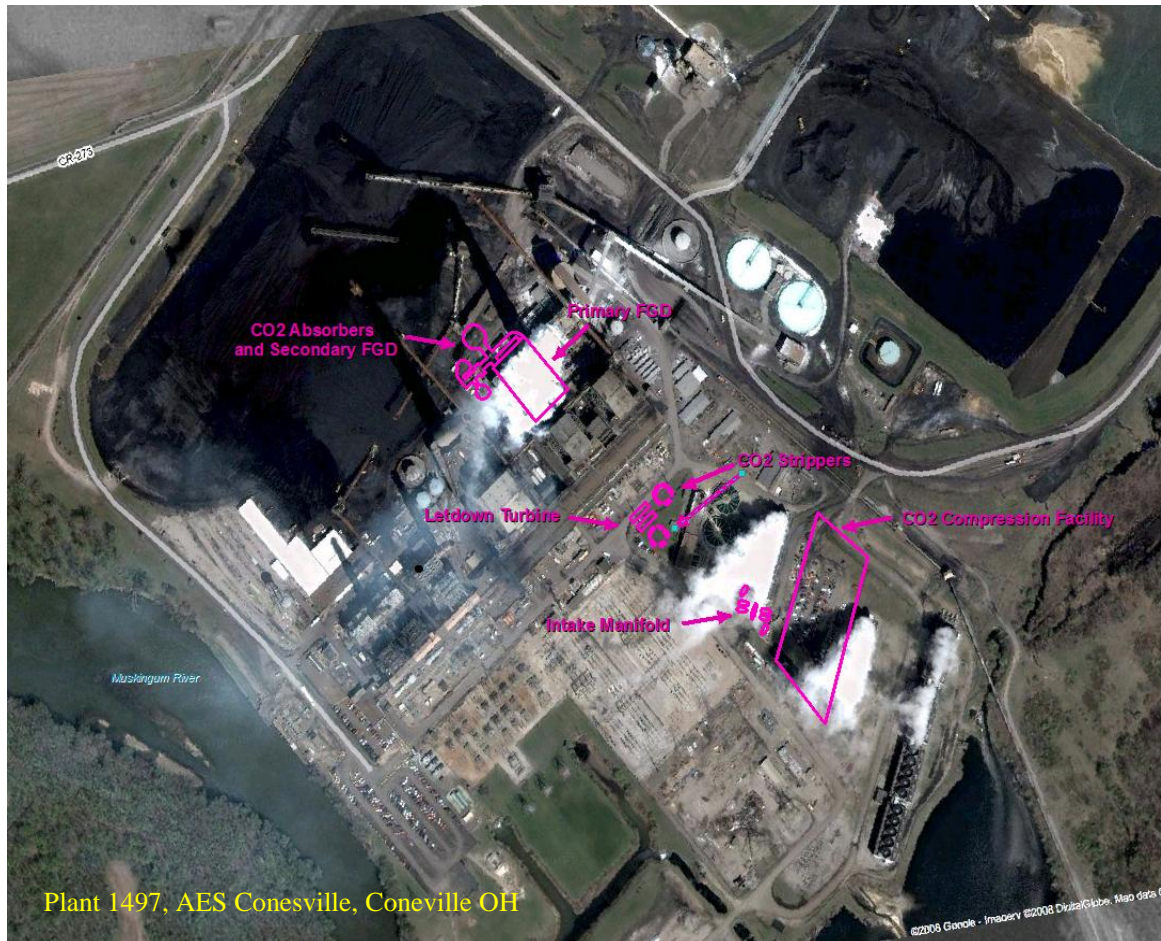


Process

- **Calculate Levelized Cost of Electricity (LCOE) using Carbon Capture Model (CCM):**
 - Physical Size and Cost Scaling
 - Emissions Controls
 - Recirculating Cooling
 - Construction Difficulty
 - Multiple Units Discount
 - Additional Land Requirements
 - CAPEX
 - OPEX
 - Parasitic Load

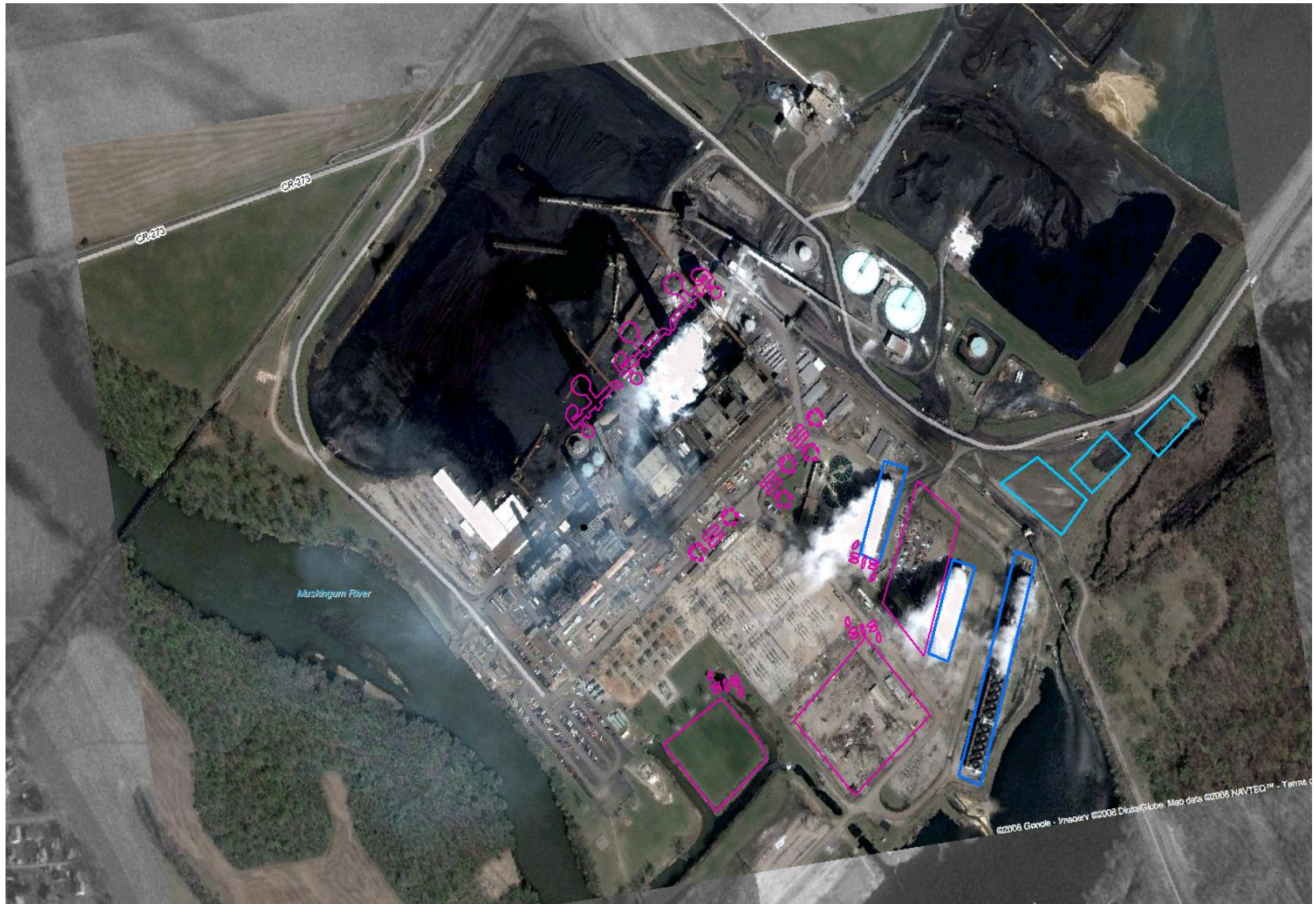
Physical Size and Cost Scaling

- Physical Size and Cost Scaling

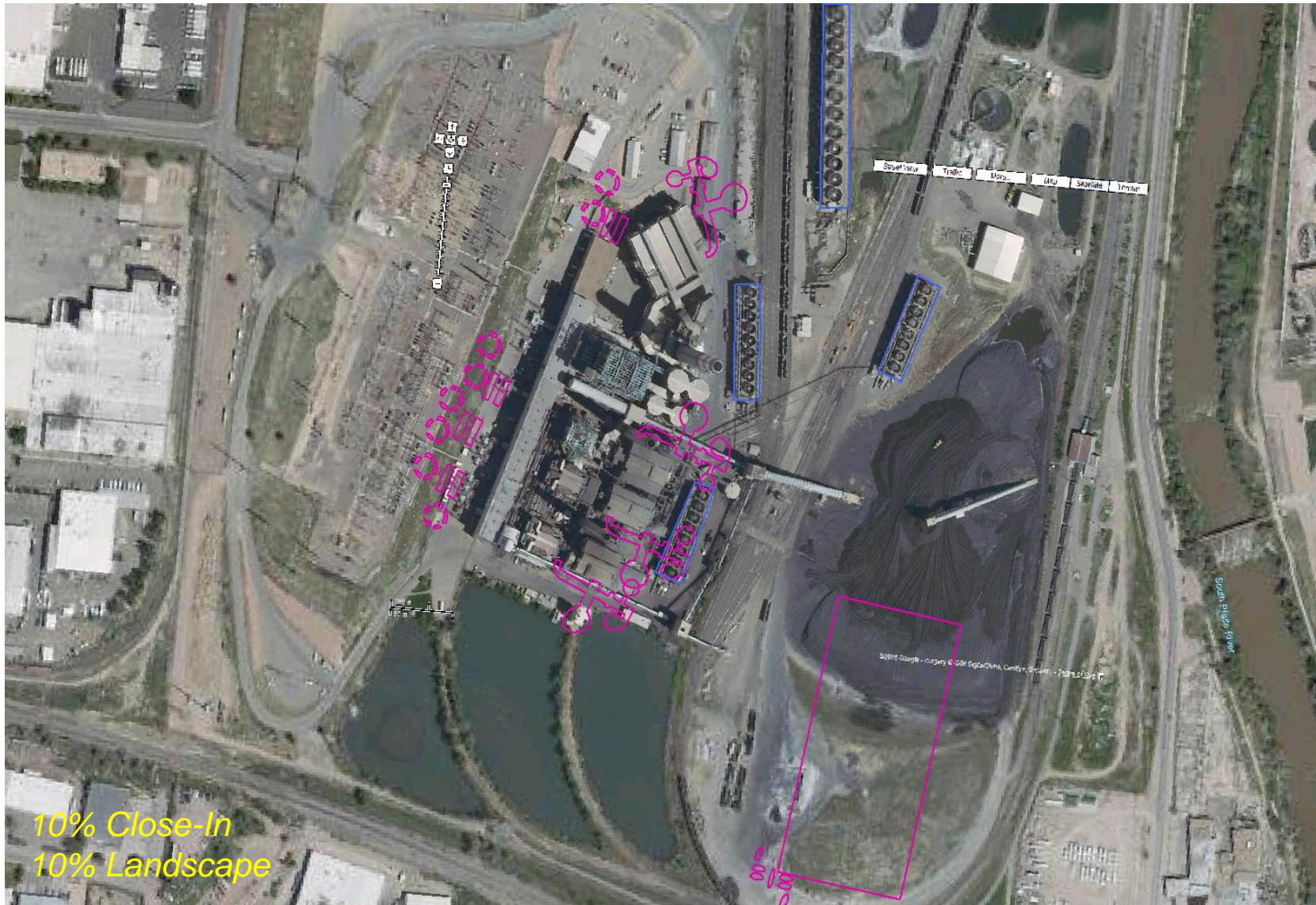


- Required equipment geometries were digitized from the Conesville report so they could be scaled, relocated, and rotated to accommodate the remaining plants in the sample population

GIS Example – Conesville fully retrofitted

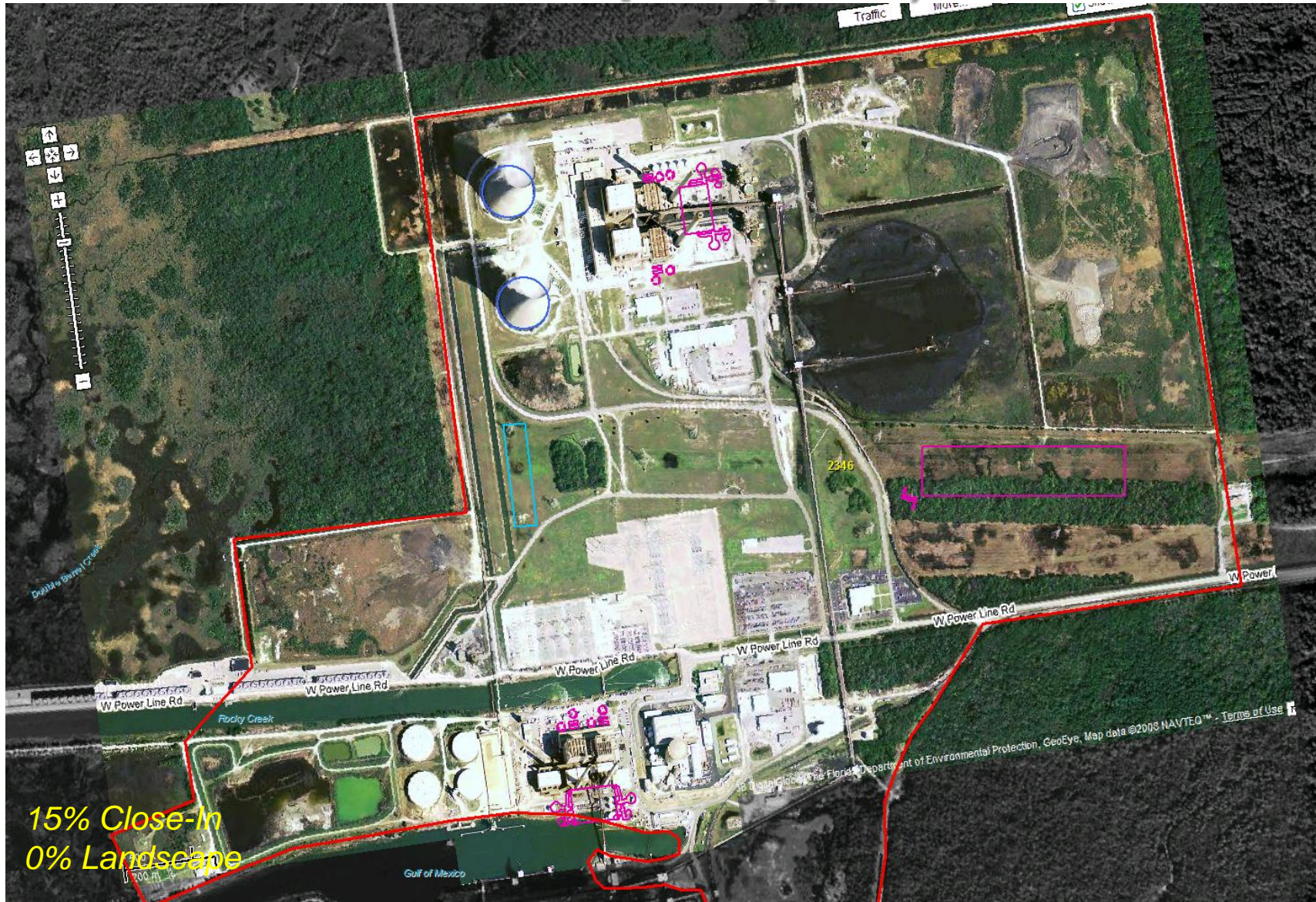


GIS Examples (cont)



10% Close-In
10% Landscape

GIS Examples (cont)



GIS Examples (cont)



Plant 1779 Warrick, Newburgh, IN

Metrics—Levelized Cost of Electricity

- **20-Year Levelization Period**
 - Capital Charge Factor – 0.175
 - OM Levelization Factor – 1.1568
 - Fuelstock Levelization Factor – 1.1651

$$LCOE_p = \frac{(CCF_p)(TPC) + [(LF_{F1})(OC_{F1}) + (LF_{F2})(OC_{F2}) + \dots] + (CF)[(LF_{V1})(OC_{V1}) + (LF_{V2})(OC_{V2}) + \dots]}{(CF)(KWH)}$$

Where:

LCOE = levelized cost of electricity over P years

P = levelization period (e.g., 10, 20, or 30 years)

CCF = capital charge factor for a levelization period of P years

TIC = total investment cost [the sum of bare erected costs (includes costs of process equipment, supporting facilities, direct and indirect labor), detailed design costs, construction/project management costs, project contingency, process contingency and technology fees]

LF_{Fn} = levelization factor for category n fixed operating cost

OC_{Fn} = category n fixed operating cost for the initial year of operation (but expressed in "first-year-of-construction" year dollars)

CF = plant capacity factor

LF_{Vn} = levelization factor for category n variable operating cost

OC_{Vn} = category n variable operating cost at 100% capacity factor for the initial year of operation (but expressed in "first-year-of-construction" year dollars)

KWH = annual net kilowatt-hours of power generated at 100% capacity factor

Metrics—Captured and Avoided Carbon Cost

- **CO₂ Capture Cost**
 - Measures the cost per tonne CO₂ physically removed from a unit's flue gasses
- **CO₂ Avoided Cost**
 - Accounts for CO₂ produced in association with make-up power
 - Measures cost per tonne CO₂ actually avoided to the atmosphere

$$\text{CO}_2 \text{ Mitigation Cost} = (\text{LCOE}_{\text{Cp}} - \text{LCOE}_{\text{Ref}}) / (\text{CO}_{2\text{Ref emitted}} - \text{CO}_{2\text{Cp emitted}})$$

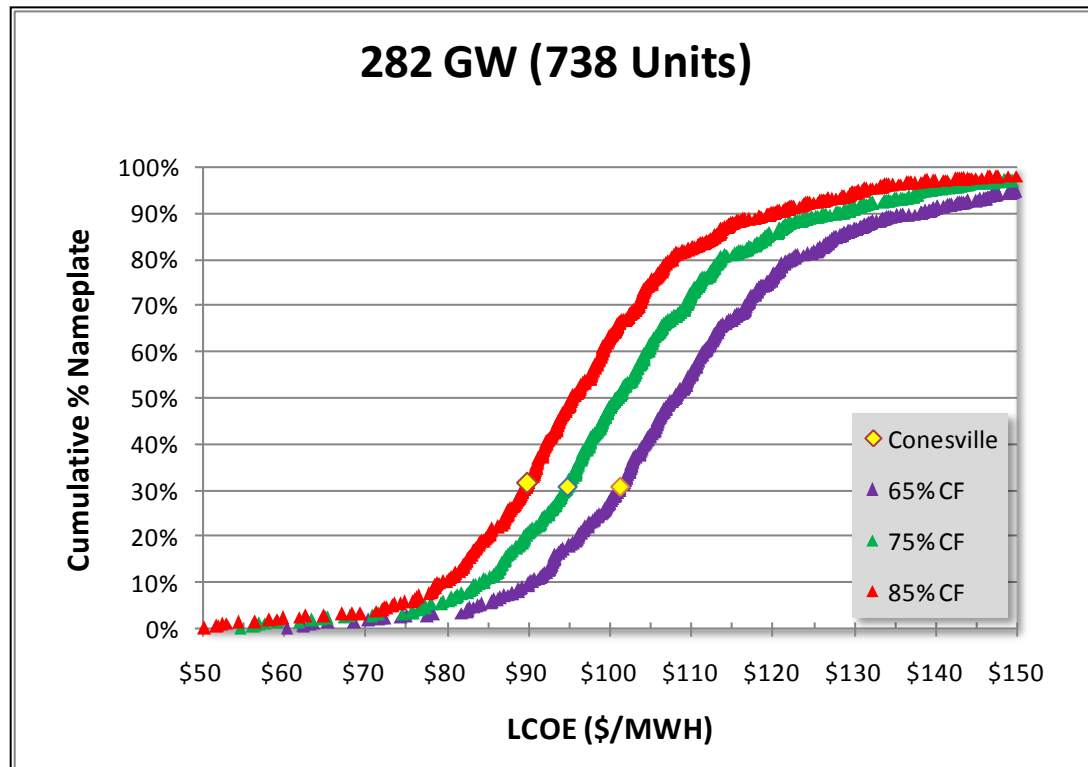
$$\text{CO}_2 \text{ Captured Cost} = (\text{LCOE}_{\text{Cp}} - \text{LCOE}_{\text{Ref}}) / (\text{CO}_{2\text{Cp produced}} - \text{CO}_{2\text{Cp emitted}})$$

Where:

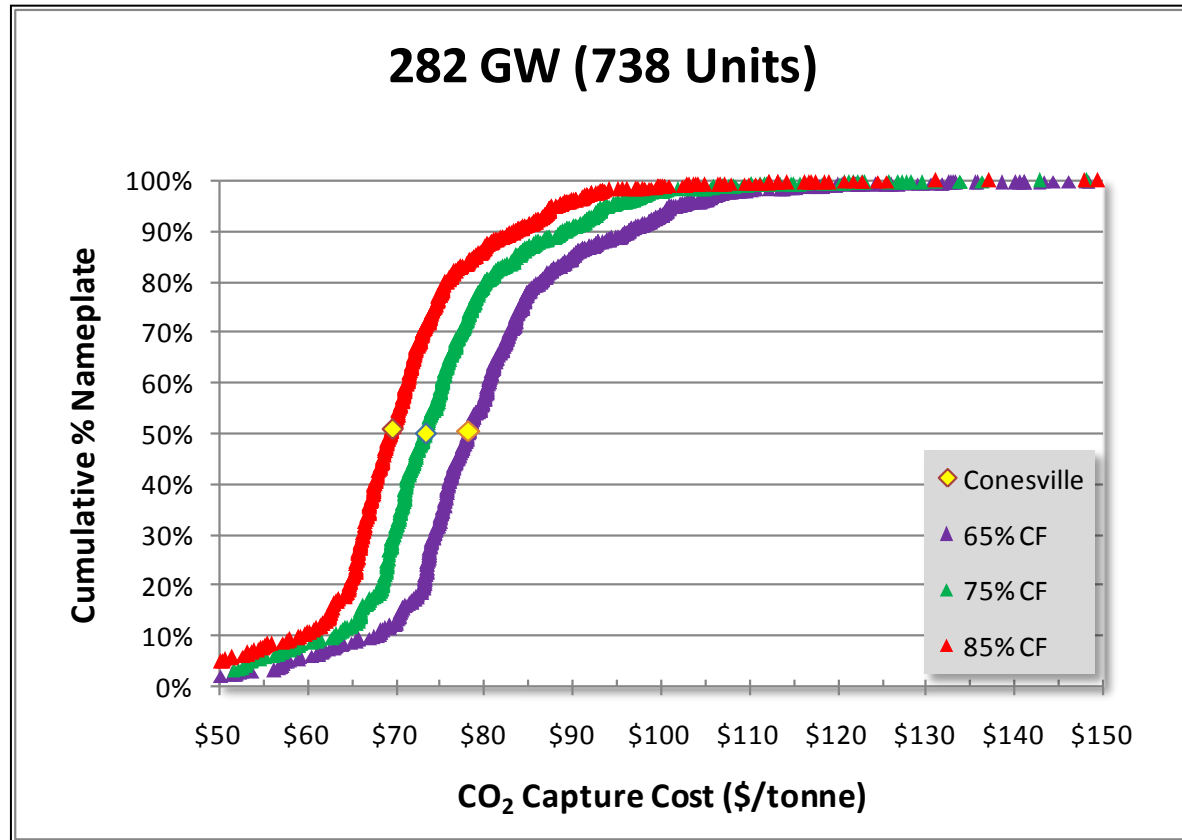
CO ₂ Mitigation Cost =	\$/ton of CO ₂ avoided
CO ₂ Captured Cost =	\$/ton of CO ₂ removed
CO ₂ =	Carbon dioxide (tons/kWh at plant capacity factor)
LCOE =	Levelized cost of electricity (\$/kWh)
C _p =	Capture plant
Ref =	Reference plant

Additional LCOE

Cumulative cost curve for all analyzed coal fired generating units built up from the site-level assessments for three capacity factors

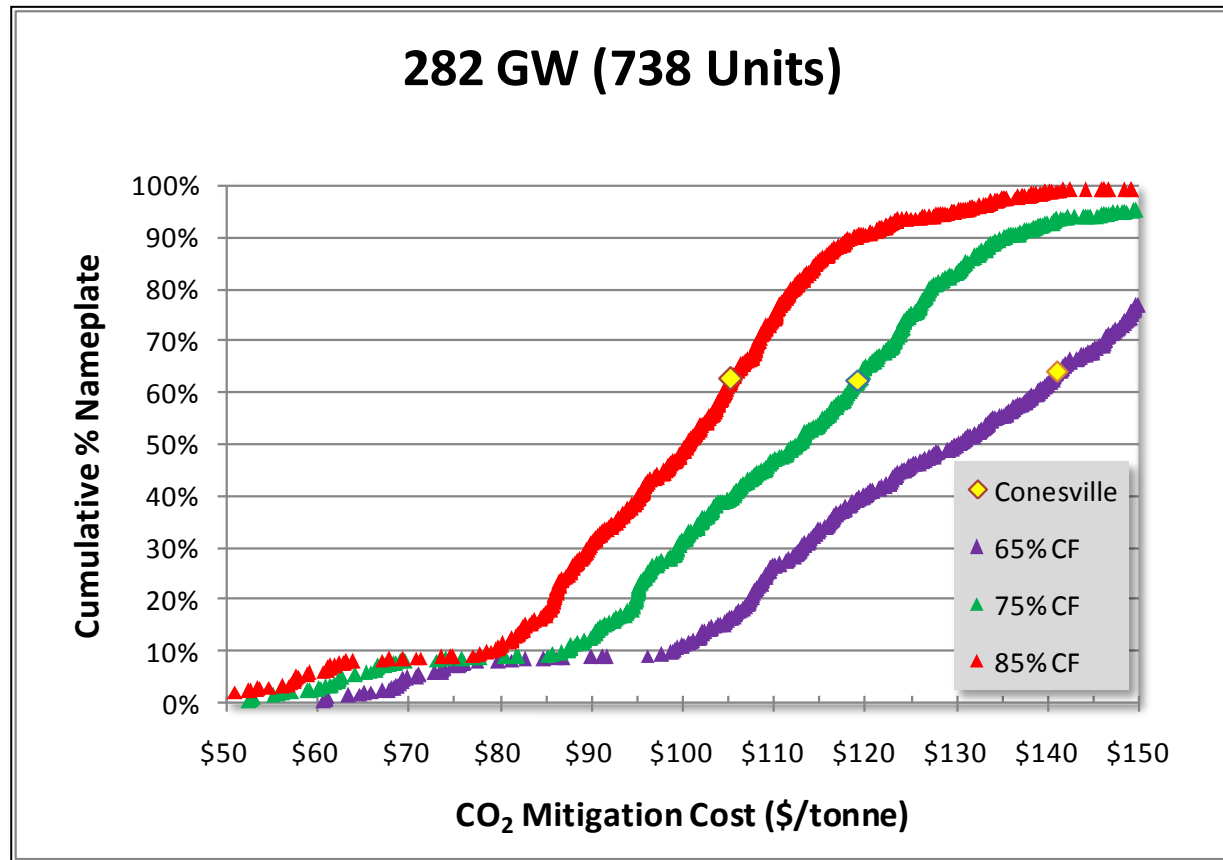


CO₂ Capture Cost



Inflection point around 80% of the fleet indicates a natural break point in likely retrofit opportunity

CO₂ avoided cost



Shape of these curves more irregular due to regional differences in make-up power and CO₂ intensity

Phase 2 of work

- **Objectives**

- Further characterize sample sequestration opportunities (distance and capacity)
- Refine the sample population criteria to operate on unit rather than total plant data
- Expand cost and performance assumptions using recent public analyses
- Incorporates industry input via steering committee
- Incorporate sequestration costs
- Consider additional capture technologies
- Refine construction difficulty criteria

For more information...

- NETL Energy Analysis website:
<http://www.netl.doe.gov/energy-analyses>

Search for “retrofit”:

-Report and appendix of all
imagery

- Contact me via phone or email:

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